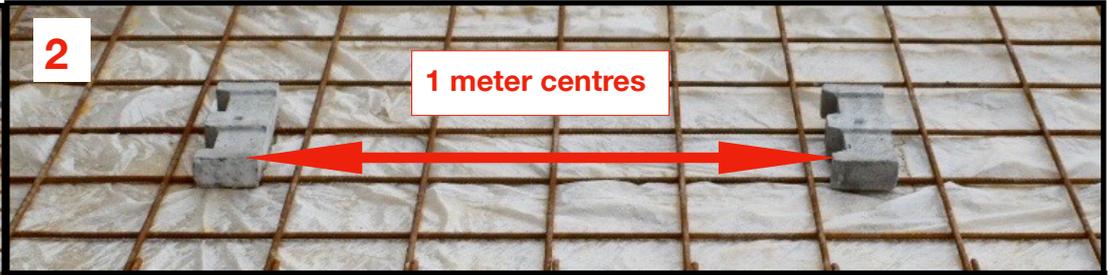


# ACRA SCREEDS STEP BY STEP GUIDE

Based on the Acra Screed Base Block system this guide is to help when setting up and follows similar principles for all Acra Screed systems.

TEL: 01729 840000



- 1 Place the Base Blocks out at the same time as the mesh men. Turning the Block at 90 degree intervals - gives a choice of 4 cover Heights. 40, 50, 75 and 100mm. (Block shown at 40mm Cover).
- 2 Allow 200mm each side for overhang of the Power Screed or Hand Tamp. (Example: 4 meter Hand tamp - set Base Blocks at 3.6 m apart).



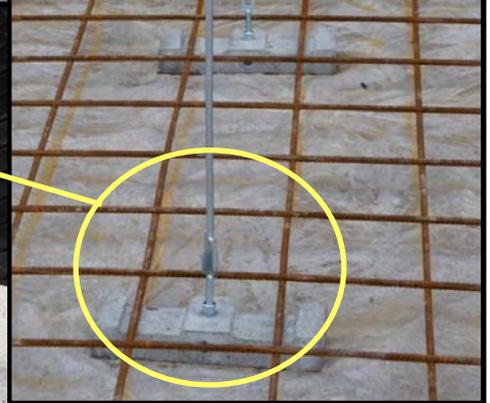
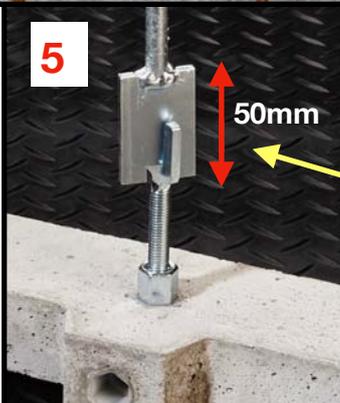
**AcraBar** 

For Easier set up use the AcraBar with built in leverage - helpful for placing Base Blocks and Mesh/Rebar Supports.



**3 & 4**

When all steel work is complete. Thread the stud connector onto the Rail support first - then place into the block insert. A Double Rail support is required every 6 meters. Inside the Block insert is a ledge, make sure you Tap the rail support lightly with a hammer to **make sure the Stud connector is fully down**. Failure to do this may affect finished levels.



**5**

The Speed Adjuster fits into a cordless drill. The Speed Adjuster Bar is 1 meter long and can be marked with the required finish level. The end of the Speed Adjuster should measure 50mm (double check) this hooks into the rail Support head. Using the Speed Adjuster will make set up time extremely fast. Acra Screed can be set precisely within half a millimetre of datum for level or cross fall slabs.

6

When set up is finished insert the rail. This is easier with two people. Start from one end and lower the rail into the rail supports one at a time.



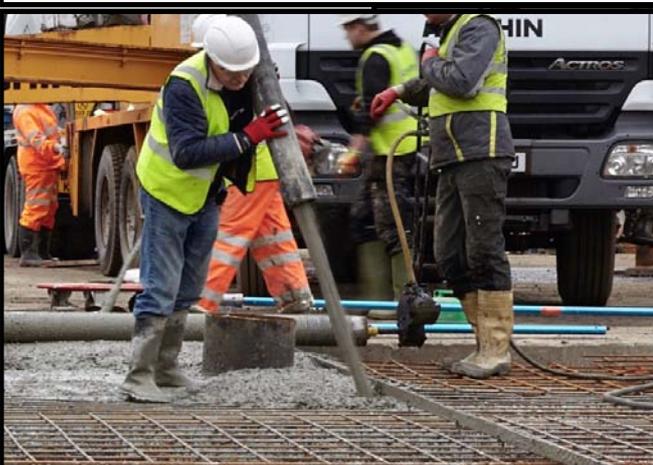
7

As soon as the concrete is levelled remove the rail. Again this is better with two people. If the rail is jammed - gently shake it and it will come loose. Pull from one end as shown in image 7 - there is no need to walk into the concrete.



8

The thin rail leaves only a narrow gap to fill. This can be easily filled with the Easy Float. Acra Screed also sell **MagVibe Pro** a professional vibrating easy float system. Visit [www.acrascreed.com](http://www.acrascreed.com) for info.



**ANY PROBLEM GET IN TOUCH** - We would much rather you call if your not sure of anything - we are here to help after all. If your completely new to Acra Screed you may find it helpful to watch two videos on our web site video page [www.acrascreed.com](http://www.acrascreed.com)

One shows setting up the system and the other the pour - the videos are approximately 3 mins long.

**Contact Acra Screed: Tel: 01729 840000. Thank you for Choosing Acra Screed.**